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Safe Harbor Statement

The following is intended to outline our general product direction. It is intended for information purposes only, and may not be incorporated into any contract. It is not a commitment to deliver any material, code, or functionality, and should not be relied upon in making purchasing decisions. The development, release, and timing of any features or functionality described for Oracle's products remains at the sole discretion of Oracle.

The Challenges We're Hearing

Respond to Customer Demands

"How can we respond more rapidly to changes in market conditions?"

Revenue Growth and Accelerated Innovation

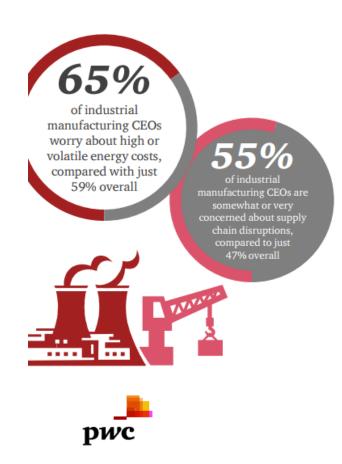
"How can we grow the business by offering our customers higher value products and services?"

Globalization and Consolidation

"How do we capitalize on industry consolidation and global market opportunities?"

Margin Erosion

"How can we implement Lean to reduce waste, support the bottom line and free up capital?"



Source: 18th Annual Global CEO Survey 2015 PWC



The Value Chain











CUSTOMERS

How JD Edwards EnterpriseOne Supports Industrial Manufacturing Customers



Complete Value Chain Management

JD Edwards EnterpriseOne Industrial Manufacturing Solutions



Improve Productivity, Adapt to Change



Ensure Compliance, Enforce Controls



Mitigate Risk, Manage Disruptions

Mixed Mode Manufacturing



Manufacture to Order – Configure to Order – Engineer to Order – Assemble to Order Manufacture to Stock

Forecast-Driven
Work Orders
Individual, Separate Unit
Low Volume/High Complexity

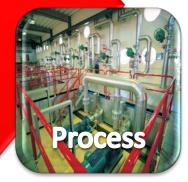




Demand-Driven
Work Order-Less
Mixed Model
Customized Products

Mass Production
Minimal Product Variation
High Volume, Low Complexity





Batch Processing
Recipe/Formula Based
Variable Ingredients
Co and By Products



Optimized Order Fulfillment



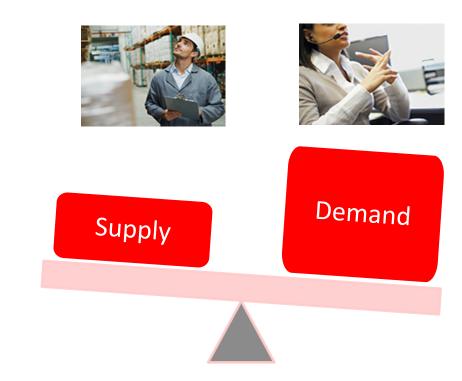
Fulfillment Management

Respond to:

- Inaccurate forecasts
- Supply chain disruptions
- Long lead times

Allocate supply through:

- Rule based ranking
- Automatic scoring
- Fulfillment workbench



Results: Improved fill rates, Decreased fines and penalties, and Happy customers



Predictable, Timely Supply

Supply Management





Key Benefits of Outbound Inventory Management





Effective management and tracking of consigned and VMI agreements

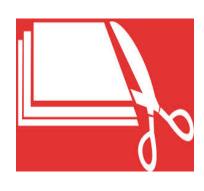
Real time tracking of consigned and vendor managed inventory



Increase sales

Tracking financial ownership of inventory

Automatic billing and replenishment



Reduced risk of stock-outs

Reduced inventory management costs for customers

Reduce demand uncertainty, planning costs, ordering cost



Improved business relationships between suppliers and their customers

Supports mixed orders – consigned inventory and regular orders





Service Profitability and Automation Service Management









Equipment Information	Originate Asset, Product Registration	Customer / Site History	Location Tracking
Work Orders	Scheduled (PMs) and Emergency Work Orders	Parts and Labor	Costing, Billing and Payment
Contracts	Entitlement Checking	Base Warranties and Extended Warranties	Renewals, Suspensions, and Cancellations
Warranty & Supplier Claims	Receive and Submit Claims	Roles: Service Providers, Assessors, Supplier Recovery Managers	Billing: Receivables and Payables





Integrated Warehouse and Transportation Logistics



- > User-defined stock movement rules
- License plating
- Fixed and random locations
- Carton recommendations and reorganization

- Warehouse visibility up to nine levels of detail
- Manual or automatic put-away, picking and replenishment
- Cross-dock from receiving area to shipping area



- ➤ Inbound and outbound shipment planning
- > Automated routing and rating
- Shipment consolidation and load building
- > Shipment and delivery confirmation

- Shipping documents including bills of lading, manifests, and labels
- > Shipment tracking through carriers
- > Freight audit history
- Transportation cost visibility and allocation





Comply with Regulations and Customers Quality Management

Define Test Results,
Operator
Instructions

Provide Certificate of Analysis

Quality Management

Fulfill Sales Orders based on customer preference of test result Capture all nonconformances, deviations, and incidences





Comply with OEM's

Demand Scheduling Execution

- Automates and standardizes OEM Demand Schedules into OEM compliant ASN's and invoices.
- Reduces cost through improved customer and supplier collaboration
- Increases revenue through OEM business process compliance and on-time delivery performance

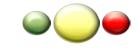




Lot Traceability and Control

Lot Management

- Lot Trace/Track for quality investigations, continuous improvement processes, and product recalls
- Multiple Lot Dates
- Effective Manufacturing, PO Days
- Ship Lots in Ascending Order
- Percentage of Life Tracking
- Lot Expiration based on Shortest Ingredient Life
- Lot Expiration Date Mass Update







Complete Inventory Visibility

Inventory Management

- Item definition and classification by facility
- Reorder point methods
- Available to promise
- Bin tracking and warehouse controls
- Consignment and pay on consumption
- Cycle and physical counting procedures
- UCC 128 compliance
- EDI electronic commerce
- Mobility









Plan Resources, People, and Materials Requirements Planning

Requirements

Planning

Resource Requirements Planning (RRP)

Uses forecasts to estimate the time and resources that are needed to make a product

Material Requirements Planning (MRP)

An ordering and scheduling process that breaks down the requirements of all MPS parent items to the component levels.

Master Production Schedule (MPS)

Plans and schedules the products that the company expects to manufacture.

Distribution Requirements Planning (DRP)

A management system that plans and controls the distribution of finished goods.









- Summary and detail forecasts
- Twelve simulation methods
- Forecast consumption
- Demand spreading
- Planning bill forecasts
- Includes revenue
- Price rollup
- Feeds into planning systems

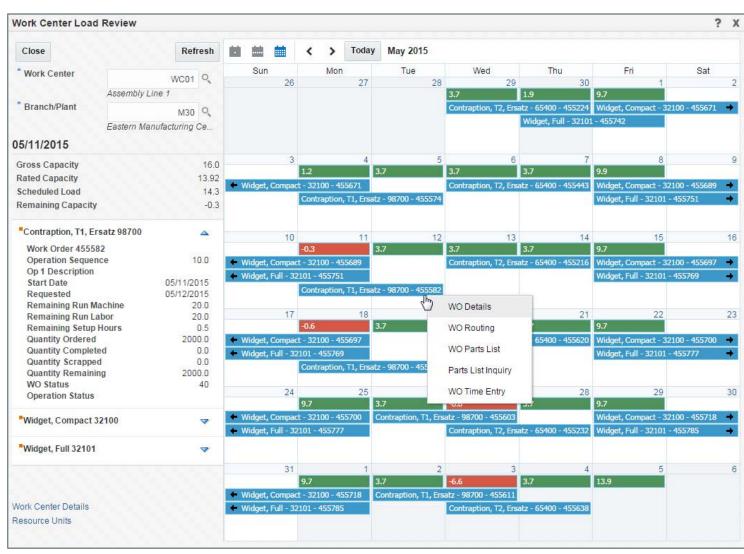


Work Center Load Review Calendar



Providing a Modern User Experience for Production Schedulers

- New technology provides a simplified, modern user experience.
- Real-time graphical view of scheduled operations and remaining capacity for any work center in a calendar view.
- Quick access to additional operation and work order details.
- Context-based exits to inquiry and maintenance applications required for scheduling decisions, and adjustments.

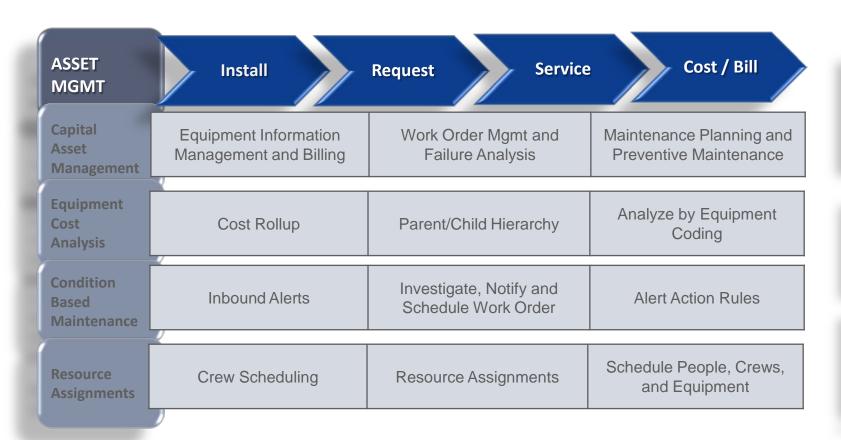






Supporting Your Asset Management Strategies

Asset Lifecycle Management











Visibility Across the Value Chain

Quick, Accurate, Management by Exception Decision Making

Inventory Manufacturing Sales Assets Service

Financial and Human Resource Management



Plan and develop strategies



Real-time, tactical problem solving



Get notified, take action



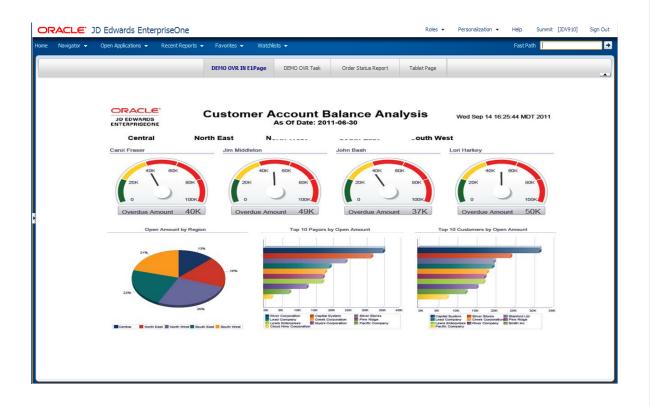
Make end users happy and productive

Achieving Operational Intelligence

One View Reporting Meets the Needs of Today's Best-in-Class Companies

Top Pressures Driving Operational Intelligence

- Operational decisions based on inaccurate data
- Operational inefficiencies
- Shortening window of time for making critical decisions
- Customers demand timely and accurate response



Organizations with real time visibility show 5% higher growth in operating cash flow and 2% lower operating costs..... Aberdeen 2012, Operational Intelligence: Driving Performance with Tactical Visibility



ORACLE'S INDUSTRIAL MANUFACTURING SOLUTION FOOTPRINT

FINANCE AND HUMAN RESOURCES

General Ledger, Accounts Payable, Accounts Receivable, Fixed Assets, Expense Management, Environmental Accounting and Reporting, Human Resources, Time and Labor, Payroll, HR Self Service, Health and Safety Incident Management, Talent Management Cloud

SALES AND MARKETING

CRM Foundation
In-Memory Sales Advisor
Rental Management
Sales Force Automation or
Oracle Sales Cloud

ORDER MANAGEMENT

Sales Order Management Advanced Pricing, Fulfillment Management, Outbound Inventory Management, Demand Scheduling Order Promising

SALES OPS AND PLANNING

Requirements Planning
Value Chain Planning
Hyperion Planning
Demantra Predictive Trade Planning
Demantra Real Time Sales & Operations Planning

SUPPLY CHAIN PLANNING AND EXECUTION

Inventory Mgmt, Procurement and Subcontract Mgmt, Requisition Self Service, Advanced Stock Valuation Supplier Self Service, Buyer Workspace, Agreement Management, Operational Sourcing, In-Memory Planning Advisor

PRODUCTION

Agile PLM, Manufacturing Management, Quality Management, Configurator, Product Variants, Demand Flow Manufacturing, Apparel/Attribute Mgmt, Capital Asset Management, Resource Assignments, Condition Based Maintenance, Equipment Cost Analysis

LOGISTICS AND TRANSPORTATION MANAGEMENT

Transportation Management Warehouse Management Oracle Transportation Mgmt (OTM)

AFTERMARKET SALES AND SERVICE

Case Management Service Management Customer Self Service

ANALYSIS

One View Reporting Oracle BI and EPM



JD Edwards EnterpriseOne Industrial Manufacturing Solution Footprint

CORE

Advanced Pricing
Capital Asset Management

Case Management

Condition Based Maintenance

CRM Foundation

Customer Self Service

Financials (GL, AR, AP, Fixed Assets)

Human Resources

HR Self Service

Inventory Management

Manufacturing Management

One View Reporting

Procurement & Subcontract Management

Quality Management

Requirements Planning

Sales Order Management

Time and Labor

RECOMMENDED

Environmental Accounting

Equipment Cost Analysis

Expense Management

Health and Safety Incident Management

HR Self Service

In-Memory Sales Advisor

Payroll

Rental Management

Requisition Self Service

Resource Assignments

Sales Force Automation

Sales Order Management

Service Management

Supplier Self Service

Time and Labor

Transportation Management

Warehouse Management

OPTIONAL

Advanced Real Estate Forecasting

Advanced Stock Valuation

Agreement Management

Apparel/Attribute Management

Buyer Workspace

Configurator

Contract and Service Billing

Demand Flow Manufacturing

Demand Scheduling

Fulfillment Management

In-Memory Planning Advisor

Operational Sourcing

Product Variants

Project Costing

Real Estate Management



JD Edwards EnterpriseOne Industrial Manufacturing Customers



Oracle in Industrial Manufacturing Did you Know?



9 of the top 10 Fortune's industrial and farm equipment manufacturers run Oracle Applications



8 of the top 10 Industry Week's leading machinery manufacturers run Oracle Applications



10 of the top 15 leading container and packaging companies run Oracle Applications



7 of the top 10 electrical equipment manufacturers on the Fortune 500 run Oracle Applications

JD Edwards EnterpriseOne Global Industrial Manufacturing **Customer Examples**

Industry Segments

- Industrial Products
- Heavy Equipment
- Durable Goods
- Medical Device
- Automotive
- Aerospace and Defense

































Nucleus Reports ERP Value Matrix 2nd Half 2015

JD Edwards Remains the Leader

On Nucleus site by subscriber



ERP VALUE MATRIX 2H2015



Functionality



Summary

- Oracle has a strong presence in Industrial Manufacturing and continues to be a target industry for JD Edwards.
- JD Edwards EnterpriseOne provides the power to respond to changing dynamics, mitigate risk, and enforce compliance.
- Oracle and JD Edwards EnterpriseOne provides visibility across the enterprise for quick, accurate decision making.
- Customers confirm the JD Edwards EnterpriseOne Solution.



Hardware and Software Engineered to Work Together

ORACLE®