JD EDWARDS ENTERPRISEONE WAREHOUSE MANAGEMENT

ORACLE.

JD EDWARDS ENTERPRISEONE

KEY FEATURES

- Optimize use of warehouse space
- Improve employee productivity and labor efficiency with full web enablement
- Respond quickly to customer delivery requirements
- · Lot, serial and date control
- Data collection integration
- System directed put-away and picking
- Comprehensive cartonization support
- · RFID processing supported
- UCC 128 and EAN Advanced Shipping Notices compliant
- Supports license plating
- Wave picking
- Replenish automatically or manually
- Zone and proximity management
- Cross-docking

The Issue: Matching Your Warehouse to Operational Demand

The warehouse environment has drastically changed. As a result of customer demand for faster and more accurate deliveries, the emphasis is now focused on accelerating product flow and managing costs. To complicate the issue, customermandated product customization, such as order assembly, packaging requirements, compliance labeling, and other delivery requirements, are becoming the norm. Your challenge is to manage this increasingly complex use of your facilities and the greater demands on your employees' time efficiently and effectively.

The Solution: Flexible, Integrated Warehouse Management

Oracle's JD Edwards EnterpriseOne Warehouse Management provides the flexible, automated support you need for better customer service and lower operating costs. Advanced rules-based stock location and directed movement logic helps you dramatically improve warehouse labor efficiency and space usage. And, full integration with sales, purchasing, manufacturing, and transportation enables you to meet your customers' preferences for how they want their orders sourced, made, packaged, and shipped.

Optimizing Space Usage in Your Warehouse

How should your warehouse be organized? Where does it make the most sense to place certain items based on demand for the goods? What special storage requirements need to be considered?

JD Edwards EnterpriseOne Warehouse Management is a user-configured, rulesbased system that helps you automate storage and handling decisions. With flexible warehouse location and item storage definitions, you are able to do the following:

- Identify location put-away, picking, replenishment zones, and relative coordinates for system configuration of optimum move-path sequences;
- Assign characteristics to each location and each item or item group to ensure
 the most efficient use and proper storage configurations and capacities, such as
 fast moving, bulk, easy access, and high-rack dry goods;
- Designate areas for special-need products, such as frozen goods, hazardous materials, and returned goods;
- Specify gross and usable dimensions and weight limitations by location, item, and item group for automatic system calculation of volume and capacity checking;
- · Reduces labor and time to transact put-away, pick and replenish activities;
- Product cartonization based on volume, quantity percentage, or item standard pack sizes;



- The Carton Recommendation Report displays carton detail information regarding the packing structure;
- Improve response to pricing and put-away discrepancies by identifying overflow, variance, and holding locations for items that require exception handling and reporting;
- Direct movement of inbound, cross-docked quantities immediately to the shipping area— saving warehouse space and increasing turnaround time by not putting items away on the shelf;
- Save shipping and handling costs with system calculation of container size for repack items.

Increasing Labor Efficiency

How much time and money is wasted when employees have to run back and forth in an inefficient attempt to put away materials and pick orders? Is the warehouse configuration set up with top sellers close to the shipping dock to reduce labor time during put-away and retrieval? What happens to your order fulfillment cycle times when your warehouse is not organized to allow for maximum efficiency and throughput? With JD Edwards EnterpriseOne Warehouse Management, you can make the best use of your employees' time and significantly improve throughput with the ability to:

- Virtually eliminate unproductive back-and-forth trips through the warehouse with system-directed put-away, picking, and replenishment based on advanced movement logic;
- Create material move rules based on factors such as unit of measure and minimum/maximum levels;
- Support wave, zone, and break-bulk picking with the additional capability to manage items picked directly to a carton, container or pallet — eliminating a separate packing step;
- Integrate with bar code and radio frequency data collection devices to ensure the accurate tracking of items;
- Support cross-docking to speed flow of material from receipt to shipment;
- Perform license plate functionality that simplifies transaction processing of shipments and products which in turn provides an immediate and accurate response to inquiries on status and history for all pallets and/or items;
- Real time visibility to pallet, container and part information via the creation of EPC numbers.

Improving Customer Service

In addition to delivery speed, customers are demanding precision, reliability, and shipment variability. Often this means shipping less product more frequently or putting together split-pallet and split-case "variety packs" to manage loads to customer specifications.



With JD Edwards EnterpriseOne Warehouse Management, you are able to respond quickly to such customer demands, thereby driving revenue through increased customer satisfaction. You can:

- Integrate with JD Edwards EnterpriseOne Sales Order Management to document customer packaging and delivery preferences in system profiles that automate order fulfillment instructions.
- Establish warehouse zones to identify areas for product allocations to be apportioned among selected customers or customer groups.
- Facilitate system links to material handling equipment, carousels, sorters, converters, and pick-to-light systems for increased accuracy.
- Easily modify staging areas and movement strategies in response to changing customer, assembly, packaging, or storage requirements.
- Support UCC-128 compliance and EAN Advanced Shipping Notices (ASN) to streamline your customers' receiving processes.

Enhancing Value Through Integration and Collaboration

Because JD Edwards EnterpriseOne customer order management and logistics modules are completely integrated, a process flow can be created to take the incoming order and send it directly to the most appropriate operation. Sales orders can automatically create pick requests or they can be batched for wave picking. Picking can be automatically delayed until transportation requirements are met.

The cost of any required value-added services can be automatically calculated at the time the sales order is created. And, integration with JD Edwards EnterpriseOne analytics applications helps ensure tight control and measurement of operations.

Efficiencies gained from having one common database include greater information visibility, which allows your company to make better decisions. To truly speed the flow of this information, all the parties involved must have easy JD Edwards EnterpriseOne solutions are completely web enabled, allowing your employees, vendors, and customers to make secure roles-based inquiries anywhere they have access to the Internet.

Feature/Function Highlights

- User-defined, rules-based processing
- System-directed put-away and picking
- Repack
- System-directed put-away/picking
- Cartonization based on volume, quantity percentage, or item standard pack sizes

- · License plate functionality
- · Supports RFID processing
- · Carton recommendations
- · Generate carton details
- Multiple units of measure
- · Data collection integration
- UCC 128 and EAN compliant
- · Container processing
- · Capacity/weight/volume



- Cross-docking
- Multiple shipping and receiving locations
- · Fully web enabled
- · Zone management
- · Fixed or random locations
- Automatic or manual replenishment
- · Wave picking
- · Move-path sequencing
- · Proximity determination
- · Lot, serial, date control

definition

- · Location reservation
- · Stacking limits
- · Gross/usable space definition
- · Usage inquiries
- · Bulk pick requests
- · Parallel processing
- · Batch movement confirmations
- Location and item characteristics and dimensions

Solution Integration

- JD Edwards EnterpriseOne Financial Management
- JD Edwards EnterpriseOne Customer Relationship Management
 - · Sales Order Management
- · JD Edwards EnterpriseOne Manufacturing
 - Manufacturing ETO Foundation
 - Manufacturing Shop Floor Management
 - · Quality Management
 - · Requirements Planning
- JD Edwards EnterpriseOne Supply Chain Planning
 - · Order Promising
- JD Edwards EnterpriseOne Supply Chain Execution (Logistics)
 - · Inventory Management
 - · Transportation Management
- JD Edwards EnterpriseOne Supply Management (Procurement)

Copyright 2007 Oracle. All Rights Reserved.

This document is provided for information purposes only, and the contents hereof are subject to change without notice. This document is not warranted to be error-free, nor is it subject to any other warranties or conditions, whether expressed orally or implied in law, including implied warranties and conditions of merchantability or fitness for a particular purpose. We specifically disclaim any liability with respect to this document, and no contractual obligations are formed either directly or indirectly by this document. This document may not be reproduced or transmitted in any form or by any means, electronic or mechanical, for any purpose, without our prior written permission.

Oracle, JD Edwards, and PeopleSoft are registered trademarks of Oracle Corporation and/or its affiliates. Other names may be trademarks of their respective owners. (Revised August 17, 2007 REL)

